

GEOLOGY, MINERALOGY AND SOIL SCIENCE



Ishkov Valerii Valeriiovych

Candidate of Geological and Mineralogical Sciences, Associate Professor, Department of Geology and Mineral Prospecting, Dnipro University of Technology, Ukraine
Senior Research Fellow, Laboratory of Studies of Structural Changes Rocks
M.S. Polyakov Institute of Geotechnical Mechanics of the NAS of Ukraine, Ukraine

Kozii Yevhen Serhiiovych

Candidate of Geological Sciences,
Director of Educational and Scientific Center for Training of Foreign Citizens
Dnipro University of Technology, Ukraine

Dreshpak Oleksandr Stanislavovych

Candidate of Technical Sciences (Ph.D), Associate Professor,
Department of Technological Engineering of Materials Processing
Dnipro University of Technology, Ukraine

Berezniak Olena Oleksandrivna

Head of the Laboratory, Department of Technological Engineering of Materials Processing
Dnipro University of Technology, Ukraine

Chechel Pavlo Olehovych

Senior Laboratory Assistant, Department of Technological Engineering of Materials
Dnipro University of Technology, Ukraine

Pashchenko Pavlo Serhiiovych

Candidate of Geological Sciences, Senior Research Fellow,
Laboratory of Studies of Structural Changes Rocks
M.S. Polyakov Institute of Geotechnical Mechanics of the NAS of Ukraine, Ukraine

THE MAIN RESULTS OF MINERALOGICAL AND PETROGRAPHIC STUDIES OF LIMESTONES FROM NOVOSELYTSKE DEPOSIT (UKRAINE)

Abstract. *The paper presents the results of mineralogical and petrographic studies of limestones from Novoselytske deposit (Ukraine). The main attention is paid to the mineral composition and structural features, which determine the geological and commercial type of this mineral, and, consequently, the most rational area of its application. At different scale levels, the features and causes of recrystallization and appearance of zoning have been established.*

Keywords: *limestone, calcite, recrystallization, zoning.*

Introduction. Administratively, Novoselytske deposit is located on the territory of Uzhhorod Raion of Zakarpattia Oblast, on the north-western outskirts of village Novoselytsia.

On a regional scale, in geological and structural terms, the deposit is directly located in the junction zone of two large structural elements of different ages: Neogene Intracarpathian volcanic belt and Mesozoic-Paleogene Outer (Flysch). Locally, it is confined to a peculiar tectonic element of the Transcarpathian deep-seated fault – to the flysch complex of the Peninska structural-facial zone (or Cliff zone).

Currently in Ukraine there is a shortage of lime raw materials, which are in demand in many industries and agriculture. The relevance of the performed research is due to the urgent need to strengthen and expand the mineral resource base necessary to ensure Ukraine's sustainable development.

Purpose: identification of mineralogical and petrographic features of limestones from Novoselytske deposit in order to determine the areas of their most effective use.

Materials and Methods. Samples from Novoselytske deposit (40 pieces) were studied using a complex of mineralogical (visual observation of diagnostic signs and features (using binocular microscope MBS-9), determination of hardness on the Mohs scale (using a set of reference hardness pencils), microchemical tests (checking the reaction with a solution of 10% hydrochloric acid) and petrographic methods (examination of petrographic thin sections in transmitted ordinary and polarized light using a binocular polarizing microscope POLAM R-312). At least two thin sections were made from each sample, made in mutually perpendicular planes. Therefore, 97 petrographic sections were examined.

Findings and Discussion. Calcium carbonate (calcite) is the main rock-forming mineral in limestone samples (content in samples amounts $96 \pm 4\%$). At the same time, there is an insignificant impregnation of clay minerals and iron hydroxides.

On the surfaces of a new-made shear of limestone samples, its microporous nature was clearly observed. At the macro level, the ubiquitous presence of areas that differ in color and intensity of color has been established. At the same time, recrystallization areas were clearly visible (visually stand out with a lighter shade, up to white). These areas, as a rule, form linear elongated zones (resemble veins) forming subparallel systems. Authors assume that the appearance of white areas is caused by local recrystallization of limestones, which causes "purification" of calcite crystals from mechanical impurities of clay particles and iron hydroxides. A feature of the general spatial distribution of these sections (zones) is their linear-periodic nature (fig. 1). Similar zones of local recrystallization of mineral matter and their influence on the migration of individual chemical elements in relation to coal-bearing strata were previously discussed in [1 - 21].

In some cases, the process of recrystallization leads to the appearance of zoning in the color of individual crystals (fig. 2, fig. 3). On the walls of limestone micropores, both individual calcite crystals and their aggregates were found (fig. 4).



Fig. 1. Recrystallization areas



Fig. 2. Zoned calcite crystals



Fig. 3. **Zoned calcite crystals**



Fig. 4. **Calcite crystals on the surface of a limestone micropore**

When looking at the zoning in the color of individual calcite crystals caused by the presence of mechanical impurities, two options are observed. In the first case, zoning generally corresponds to the distribution of impurities in accordance with the features of its structure (fig. 3). In this case, we observe the classical variant of the occurrence of zoning due to changes in the growth conditions of the calcite crystal.

In the second case, the zoning in the color of the crystal (hence, the distribution of mechanical impurities) is absolutely not related to the anatomy of its internal structure (edge growth pyramids, edge growth surfaces and vertex growth lines). Moreover, it can be traced linearly in the neighboring grain (fig. 2). That is, its causes are not related to variations in the parameters that control the crystallization of calcite in limestones from Novoselytske deposit. It is logical to assume that the processes leading to the emergence of such zoning have a superimposed, epigenetic character. Similar phenomena were recorded in the works [22 - 24].

Authors believe that the emergence of the second variant of zoning is directly related to the phenomena of self-regulation of a crystalline substance and a decrease in the level of stresses (shift of phase equilibria, formation of incoherent boundaries, various methods of plastic and brittle relaxation) in the process of recrystallization of already formed crystalline individuals. Such zoning should be considered as "recrystallization zoning" [25 - 26].

In the process of petrographic studies of thin sections made from limestone samples from Novoselytske deposit no organic remains or their fragments were found. At the same time, a number of indicators were established [27 - 41], showing the presence of local recrystallization of the mineral matter under the influence of brittle (fig. 5) and elastic-plastic deformation (fig. 6). In the first case (fig. 5), the calcite grain was crushed into several parts because of brittle deformations. In the second (fig. 6) – at the cross hairs there was intensely microblock and fractured calcite crystal with several mechanical (deformation) twins, or glide (shear) twins, formed as a result of plastic deformation under the influence of directed pressure and emerged after the formation of the crystal (secondary twins).

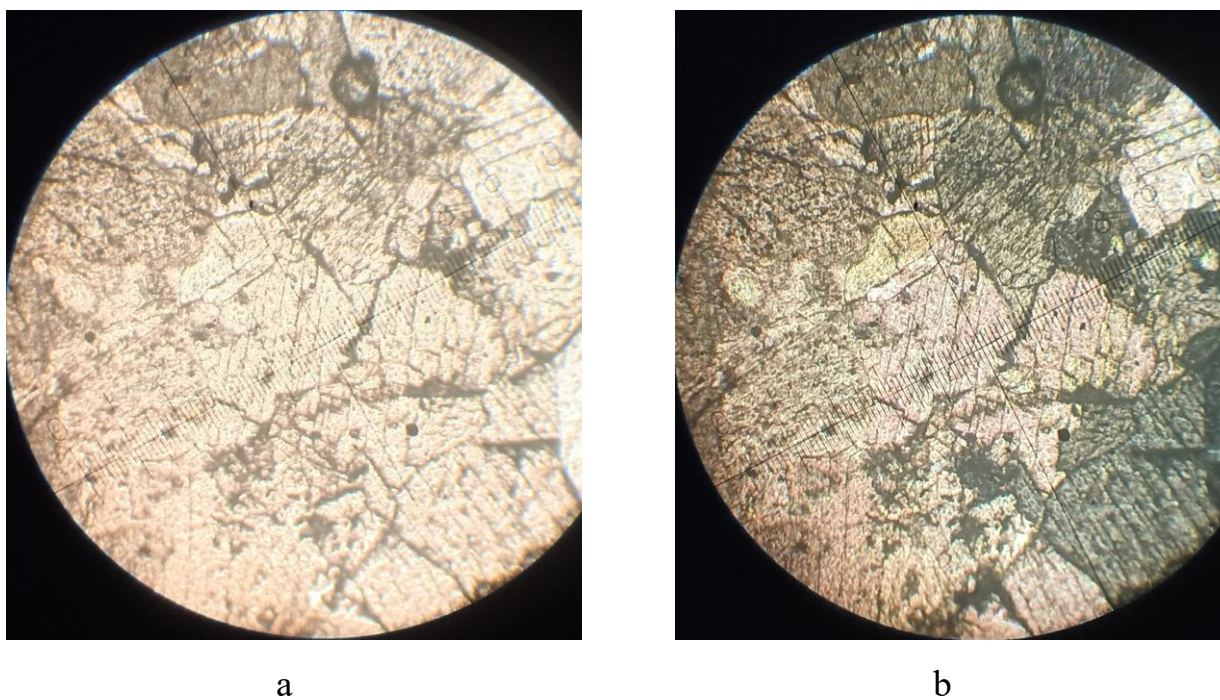


Fig. 5. At the cross hairs there is a grain of calcite, crushed into several parts; a – ordinary transmitted light, b – polarized transmitted light.

Magnification x60

From the presented factual material, it follows that the recrystallization zones of each system are separated from each other by approximately equal distances, in other words, these regions are separated from each other at a distance that is a multiple of a certain recurrence period. This phenomenon was previously noted in [42 - 50]. It must be assumed that the identified areas of recrystallization owe their

origin to pulsating stresses that occur during tectonic dislocations. These stresses, acting for a long time in one direction, cause the appearance of longitudinal-harmonic vibrations of the particles of the rock mass and periodic superposition of conjugated compression-tension regions. This circumstance causes vigorous filtration of intergranular and hygroscopic water from the rock itself, calcium carbonate salts, carbon dioxide and subsequent deposition of calcite crystals on the walls of micropores.

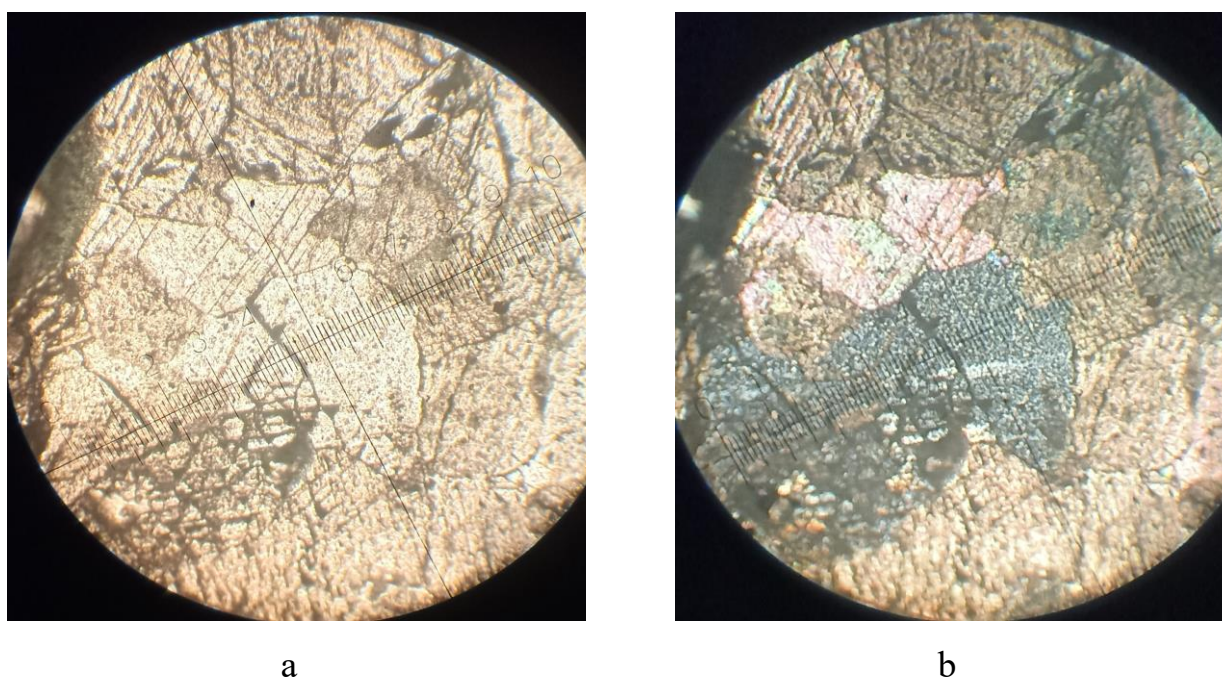


Fig. 6. At the cross hairs there is intensely microblock and fractured calcite crystal with several twins; a – ordinary transmitted light, b – polarized transmitted light. Magnification x60

Conclusions:

1. Limestones from Novoselytske deposit are marmorized chemogenic limestone.
2. Clay minerals and iron hydroxides are present in the form of a small amount of mechanical impurities both in micropore space (can be partially removed by washing during crushing), and as impregnations in calcite grains.
3. Possible applications for this type of marmorized limestone: as a limestone flux in the metallurgical industry, in agricultural production in the form of lime flour

in poultry farming and in the production of organic fertilizers, in the construction industry as the main component of the charge for the production of cement and lime, production of finishing materials, as crushed stone – concrete filler, for the construction of highway foundations, facade material and raw material for the manufacture of design elements for placements.

References:

1. Ishkov V.V., Kozii Ye.S. (2014). About classification of coal seams on the content of toxic elements using cluster analysis. Collection of scientific works of NMU. No. 45. pp. 209-221.
2. Kozii Ye.S. (2021). Toxic elements in the c₁ coal seam of the Blahodatna mine of Pavlohrad-Petropavlivka geological and industrial area of Donbas. *Geo-Technical Mechanics*, No.158, pp.103-116. <https://doi.org/10.15407/geotm2021.158.103>
3. Koziy, E.S. (2018). Arsenic, beryllium, fluorine and mercury in the coal of the layer c₈^B of the «Dniprovskа» mine of Pavlogradsko-Petropavlovskiy geological and industrial district. *Dnipropetrovsk University Bulletin Series-Geology Geography*. Vol. 26. No. 1, pp. 113-120. <https://doi.org/10.15421/111812>
4. Nesterovskyi V., Ishkov V., Kozii Ye. (2020). Toxic and potentially toxic elements in the coal of the seam c₈^B of the "Blagodatna" mine of Pavlohrad-Petropavlivka geological and industrial area. *Visnyk Of Taras Shevchenko National University Of Kyiv: Geology*, 88(1), 17-24. <http://doi.org/10.17721/1728-2713.88.03>
5. Козій Є.С. (2020). Хром у вугіллі пласта с₄² шахти «ім. М.І. Сташкова». Регіональні проблеми охорони довкілля. Матеріали Міжнародної наукової конференції молодих вчених. Одеса: ОДЕКУ, 2020. С. 80-85.
6. Kozii Ye.S., Ishkov V.V. (2017). Coal classification of main working seams of Pavlohrad-Petropavlivka geological and industrial district on content of toxic and potentially toxic elements. Collection of scientific works "Geotechnical Mechanics". No. 136, pp. 74-86.
7. Козій Є.С. (2020). Розподіл марганцю у вугільному пласті с₅ шахти «Благодатна». Матеріали Всеукраїнської наукової on-line конференції «Сучасні проблеми екології», Житомир: Житомирська політехніка. С. 86-87.
8. Kozar M.A., Ishkov V.V., Kozii E.S., Strielnyk Yu.V. (2021). Toxic elements of mineral and organic composition of lower carbon coal Western Donbas. *Geological science in independent Ukraine: Abstracts of Scientific Conference (Kyiv, September 8-9, 2021) / NAS of Ukraine*, M.P. Semenenko Institute of Geochemistry, Mineralogy and Ore Formation. – Kyiv, pp.55-58.
9. Ишков В.В., Козий Е.С. (2014). О распределении золы, серы, марганца в угле пласта с₄

шахты «Самарская» Павлоград-Петропавловского геолого-промышленного района. Збірник наукових праць НГУ. № 44, С. 178-186.

10. Ишков В.В., Козий Е.С. (2013). Новые данные о распределении токсичных и потенциально токсичных элементов в угле пласта с₆^н шахты «Терновская» Павлоград-Петропавловского геолого-промышленного района. Збірник наукових праць НГУ. № 41, С. 201-208.
11. Ishkov V.V., Koziy E.S., Lozovoi A.L. (2013). Definite peculiarities of toxic and potentially toxic elements distribution in coal seams of Pavlograd-Petropavlovka region. Collection of scientific works of NMU, no. 42, pp. 18-23.
12. Kozii Ye.S. (2021). Arsenic, mercury, fluorine and beryllium in the c1 coal seam of the Blahodatna mine of Pavlohrad-Petropavlivka geological and industrial area of western Donbas. *Geo-Technical Mechanics*. no. 159. pp. 58-68. <https://doi.org/10.15407/geotm2021.159.058>
13. Ишков В.В., Козий Е.С. (2013). О распределении токсичных и потенциально-токсичных элементов в угле пласта с₆^н шахты «Терновская» Павлоград-Петропавловского геолого-промышленного района. Матеріали міжнародної конференції «Форум гірників». ДВНЗ «НГУ». Дніпро. С. 49-55.
14. Ishkov V.V., Koziy E.S. (2017). Distribution of toxic and potentially toxic elements in the coal of the layer с₇^н of the "Pavlogradskaya" mine of Pavlogradsko-Petropavlovskiy geological and industrial district. *Visnyk Of Taras Shevchenko National University Of Kyiv-Geology*, 4(79), 59-66. <https://doi.org/10.17721/1728-2713.79.09>
15. Mametova L.F., Mirek A., Kozii Ye.S. (2020). Pyritization of the Middle Carboniferous Sandstones of the Donbas. *Mineral. Journ. (Ukraine)*. No. 42(2). pp. 14-19. <https://doi.org/10.15407/mineraljournal.42.02.014>
16. Ishkov V., Kozii Ye. (2020). Distribution of mercury in coal seam с₇^н of Pavlohradaska mine field. *Scientific Papers of DONNTU Series: "The Mining and Geology"*. No. 1(23)-2(24), pp. 26-33. [https://doi.org/10.31474/2073-9575-2020-3\(23\)-4\(24\)-26-33](https://doi.org/10.31474/2073-9575-2020-3(23)-4(24)-26-33)
17. Koziy E.S. (2017). Peculiarities of distribution of toxic and potentially toxic elements in the coal of the layer с₁₀^в in the Stashkov mine of Pavlograd-Petropavlovsk geological and industrial district. *Collection of scientific works "Geotechnical Mechanics"*. No. 132, pp. 157-172.
18. Ishkov V.V., Koziy E.S. (2017). About peculiarities of distribution of toxic and potentially toxic elements in the coal of the layer с₁₀^в of the Dneprovskaya mine of Pavlogradsko-Petropavlovskiy geological and industrial district of Donbass. *Collection of scientific works "Geotechnical Mechanics"*. No. 133, pp. 213-227.
19. Ишков В.В., Козий Е.С. (2021). Накопление Со и Мп на примере пласта с₅ Западного

Донбасса как результат их миграции из кор выветривания Украинского кристаллического щита. Материалы XVI Международного совещания по геологии россыпей и месторождений кор выветривания «Россыпи и месторождения кор выветривания XXI века: задачи, проблемы, решения». С. 160-162.

20. Козар М.А., Ішков В.В., Козій Є.С., Стрельник Ю.В. (2021). Токсичні елементи мінеральної та органічної складової вугілля нижнього карбону Західного Донбасу. Геологічна наука в незалежній Україні: Збірник тез наукової конференції (Київ, 8-9 вересня 2021 р.). / НАН України, Ін-т геохімії, мінералогії та рудоутворення ім. М.П. Семененка. – Київ, 2021. – С. 55-58.
21. Козій Є.С., Бордальова А.Ю. (2022). Аналіз розповсюдження ртуті у вугільному пласті с^{7H} поля шахти «Павлоградська» Дніпропетровської області. VII Міжнародний молодіжний конгрес. Сталий розвиток: захист навколишнього середовища. Енергоощадність. збалансоване природокористування. С. 53. <https://doi.org/10.51500/7826-04-9>
22. Ishkov V.V., Kozii Ye.S., Chernobuk O.I., Lozovyi A.L. (2022). Results of dispersion and spatial analysis of the germanium distribution in coal seam c₈^B of Zahidno-Donbaska mine field (Ukraine). Proceedings of the XXVIII International Scientific and Practical Conference. «Science and practice, actual problems, innovations», July 19 – 22, 2022, Milan, Italy, pp. 66-73. <https://doi.org/10.46299/ISG.2022.1.28>
23. Ishkov V.V., Kozii Ye.S., Chernobuk O.I., Pashchenko P.S., Lozovyi A.L. (2022). Results of correlation and regression analysis of germanium concentrations with thickness and ash content of coal seam c₈^B of Dniprovaska mine field (Ukraine). Proceedings of the XXIX International Scientific and Practical Conference «Trends in science and practice of today», July 26 – 29, 2022, Stockholm, Sweden, pp. 95-104. <https://doi.org/10.46299/ISG.2022.1.29>
24. Ishkov V.V., Kozii Ye.S., Chernobuk O.I., Pashchenko P.S., Lozovyi A.L. (2022). Analysis of the spatial distribution of germanium in the coal seam c₈^H of Dniprovaska mine field (Ukraine) // The newest problems of science and ways to solve them. Proceedings of the XXX International Scientific and Practical Conference. Helsinki, Finland. 2022. pp. 11-15. DOI: 10.46299/ISG.2022.1.30
25. Kozar, M.A., Ishkov, V.V., Kozii, Ye.S., Pashchenko P.S. (2020). New data about the distribution of nickel, lead and chromium in the coal seams of the Donetsk- Makiivka geological and industrial district of the Donbas. Journ. Geol. Geograph. Geoecology. No. 29(4), pp. 722-730. <http://doi: 10.15421/112065>
26. Ishkov V.V., Kozii Ye.S. (2020). Peculiarities of lead distribution in coal seams of Donetsk-Makiivka geological and industrial area of Donbas. Tectonics and Stratigraphy. No. 47, pp. 77-90. <https://doi.org/10.30836/igs.0375-7773.2020.216155>

27. Ішков В.В., Козій Є.С., Кисельова М.Д., Стрельник Ю.В. (2021). Про розподіл берилію у вугільному пласті k₅ ВП «Шахта «Капітальна» ДП «Мирноградвугілля». Міжнародна науково-практична конференція «Технології і процеси в гірництві та будівництві». ДонНТУ. – С.126-133.
28. Kozii Ye. (2019). Classification of coal seams of the Krasnoarmiyskiy geological and industrial area of Donbas by the content of toxic and potentially toxic elements // Materials of the International Scientific & Practical Conference "Physical & Chemical Geotechnologies – 2019", Dnipro, P. 34-35.
29. Ішков В.В., Козій Є.С., Стрельник Ю.В. (2021). Результати досліджень розподілу кобальту у вугільному пласті k₅ поля ВП «шахта «Капітальна»». Збірник праць Всеукраїнської конференції «Від мінералогії і геогнозії до геохімії, петрології, геології та геофізики: фундаментальні і прикладні тренди ХХІ століття» (MinGeoIntegration ХХІ). С. 178-181.
30. Kozii Ye. (2020). Forecasting stability method of coal-containing rocks on the complex of geological and geophysical methods // Materials of the International Scientific & Practical Conference "Physical & Chemical Geotechnologies – 2020". Dnipro, P. 33-34.
31. Ishkov V.V., Kozii Ye.S., Strelnyk Yu.V. (2021). Research results of cobalt distribution in coal seam k₅ of "Kapitalna" mine field. Збірник праць Всеукраїнської конференції «Від мінералогії і геогнозії до геохімії, петрології, геології та геофізики: фундаментальні і прикладні тренди ХХІ століття» (MinGeoIntegration ХХІ), 28-30 вересня 2021 року. С. 178-181.
32. Ішков В.В., Козій Є.С., Завгородня В.О., Стрельник Ю.В. (2021). Перші дані про розподіл кобальту у вугільному пласті k₅ поля ВП «Шахта «Капітальна». Міжнародна науково-практична конференція «Технології і процеси в гірництві та будівництві». ДонНТУ. – С.55-64.
33. Ishkov V.V., Kozii Ye.S. (2020). Some features of beryllium distribution in the k₅ coal seam of the "Kapitalna" mine of the Krasnoarmiyskiy geological and industrial district of Donbas. Odesa National University Herald. Geography and Geology. Vol. 25. No. 1(36), pp. 214-227. [https://doi.org/10.18524/2303-9914.2020.1\(36\).205180](https://doi.org/10.18524/2303-9914.2020.1(36).205180)
34. Ішков В.В., Козій Є.С. (2020). Зольність вугільного пласта k₅ шахти «Капітальна». Матеріали міжнародної науково-практичної конференції «Технології і процеси в гірництві та будівництві». ДонНТУ. – С.87-91.
35. Ishkov V.V., Kozii Ye.S. (2021). Distribution of arsene and mercury in the coal seam k₅ of the Kapitalna mine, Donbas. Mineralogical Journal. No. 43(4), pp. 73-86. <https://doi.org/10.15407/mineraljournal.43.04.073>
36. Ішков В.В., Козій Є.С., Капшученко Є.О., Стрельник Ю.В. (2021). Попередні дані про

- особливості розповсюдження нікелю у вугільному пласті k₅ поля ВП «Шахта «Капітальна». Міжнародна науково-практична конференція «Технології і процеси в гірництві та будівництві». ДонНТУ. – С.21-31.
37. Kozii Ye. (2020). Coal height of coal seam k₅ of "Kapitalna" mine. Proceedings of the "Widening Our Horizons": International Forum for Students and Young Researchers, pp. 399-401.
38. Kozii Ye. Chromium in the coal seams of the Chervonoarmiiskyi geological and industrial area of Donbas. Proceedings of the "Widening Our Horizons": International Forum for Students and Young Researchers, 2021, pp. 453-455.
39. Ішков В.В., Козій Є.С., Киричок В.О., Стрельник Ю.В. (2021). Перші відомості про розподіл свинцю у вугільному пласті k₅ поля ВП «Шахта «Капітальна». Міжнародна науково-практична конференція «Технології і процеси в гірництві та будівництві». ДонНТУ. – С.76-86.
40. Ishkov V.V., Kozii Ye.S. (2019). Analysis of the distribution of chrome and mercury in the main coals of the Krasnoarmiiskyi geological and industrial area. Tectonics and Stratigraphy. No. 46, pp. 96-104. <https://doi.org/10.30836/igs.0375-7773.2019.208881>
41. Ishkov V.V., Kozii Ye.S., Kozar M.A., Dreshpak O.S, Chechel P.O. (2022). Condition and prospects of the Ingichke deposit (Republic of Uzbekistan). The XXVII International Scientific and Practical Conference «Multidisciplinary academic notes. Theory, methodology and practice», July 12 – 15, 2022, Prague, Czech Republic, pp. 96-104. <https://doi.org/10.46299/ISG.2022.1.27>
42. Yerofieiev, A.M., Ishkov, V.V., Kozii, Ye.S. (2021). Influence of main geological and technical indicators of Kachalivskyi, Kulychykhinskyi, Matlakhovskyi, Malosorochynskyi and Sofiiivskyi deposits on vanadium content in the oil. International Scientific&Technical Conference «Ukrainian Mining Forum». pp. 177-185.
43. Ishkov, V.V., Kozar, M.A., Kozii, Ye.S., Bartashevskiy, S.Ye. (2022). Nickel in oil deposits of the Dnipro-Donetsk depression (Ukraine). Problems of science and practice, tasks and ways to solve them. Proceedings of the XXVI International Scientific and Practical Conference. Helsinki, Finland, pp. 25-26. <https://doi.org/10.46299/ISG.2022.1.26>
44. Yerofieiev, A.M., Ishkov, V.V., Kozii, Ye.S., Bartashevskiy, S.Ye. (2021). Research of clusterization methods of oil deposits in the Dnipro-Donetsk depression with the purpose of creating their classification by metal content (on the vanadium example). Scientific Papers of Donntu Series: "The Mining and Geology". pp. 83-93. [https://doi.org/10.31474/2073-9575-2021-1\(25\)-2\(26\)-83-93](https://doi.org/10.31474/2073-9575-2021-1(25)-2(26)-83-93)
45. Ishkov V.V., Kozii Ye.S., Kozar, M.A. (2021). Peculiarities of vanadium geochemistry in oils from the deposits of the Eastern oil and gas-bearing region of Ukraine. Geo-Technical

- Mechanics. no 161. <https://doi.org/10.15407/geotm2020.161>
46. Kozii Ye.S., Ishkov V.V. Nickel content in the oils of the Dnipro-Donetsk basin. (2022). Theoretical and Applied issues of Agricultural Sciences: book of proceeding of the International Scientific and Advanced Conference. Dnipro. Two Part. pp. 296-299.
 47. Єрофєєв А.М., Козій Є.С. (2021). Результати кластерного аналізу родовищ нафти Дніпровсько-Донецької западини за вмістом ванадію. Матеріали ІХ Всеукраїнської науково-технічної конференції «Молодь, наука та інновації». С. 338-339.
 48. Єрофєєв А.М., Ішков В.В., Козій Є.С. (2021). Особливості впливу основних геолого-технологічних показників нафтових родовищ України на вміст ванадію. Матеріали ІІ Міжнародної наукової конференції «Сучасні проблеми гірничої геології та геоекології». С. 115-120.
 49. Ishkov V.V., Kozii Ye.S. (2022). Nickel distribution in the oils of the Dnipro-Donetsk basin. Сборник научных трудов III Международной научно-практической конференции «Современные тенденции геологоразведочной и нефтяной инженерии», 14-15 апреля 2022 года, г. Алматы. С. 161-166.
 50. Yerofieiev A.M., Ishkov V.V., Kozii Ye.S., Bartashevskiy S.Ye. (2021). Geochemical features of nickel in the oils of the Dnipro-Donetsk basin. Collection of scientific works "Geotechnical Mechanics". No. 160, pp. 17-30. <https://doi.org/10.15407/geotm2021.160.017>