

2. Khomenko, O., Kononenko, M., & Myronova, I. (2013). Blasting works technology to decrease an emission of harmful matters into the mine atmosphere. *Annual Scientific-Technical Colletion – Mining of Mineral Deposits*, 231-235. <https://doi.org/10.1201/b16354-43>
3. Mironova, I., & Borysovs'ka, O. (2014). Defining the parameters of the atmospheric air for iron ore mines. *Progressive Technologies of Coal, Coalbed Methane, and Ores Mining*, 333-339. <http://doi.org/10.1201/b17547-57>
4. Myronova, I. (2015). The level of atmospheric pollution around the iron-ore mine. *New Developments in Mining Engineering 2015*, 193-197. <http://doi.org/10.1201/b19901-35>
5. Myronova, I. (2016). Prediction of contamination level of the atmosphere at influence zone of iron-ore mine. *Mining of Mineral Deposits*, 10(2), 64-71. <http://doi.org/10.15407/mining10.02.0064>
6. Khomenko, O., Kononenko, M., & Myronova, I. (2017). Ecologic-and-technical aspects of iron-ore underground mining. *Mining of mineral deposits*, 11(2), 59-67 <https://doi.org/10.15407/mining11.02.059>
7. Khomenko, O., Kononenko, M., Myronova, I., & Sudakov, A. (2018). Increasing ecological safety during underground mining of iron-ore deposits. *Naukovyi Visnyk Natsionalnoho Hirnychoho Universytetu*, (2), 29-38. <http://dx.doi.org/10.29202/nvngu/2018-2/3>
8. Khomenko, O., & Kononenko, M. (2019). Geo-energetics of Ukrainian crystalline shield. *Naukovyi Visnyk Natsionalnoho Hirnychoho Universytetu*, (3), 12-21. <https://doi.org/10.29202/nvngu/2019-3/3>
9. Kononenko, M., Khomenko, O., Savchenko, M., & Kovalenko, I. (2019). Method for calculation of drilling-and-blasting operations parameters for emulsion explosives. *Mining Of Mineral Deposits*, 13(3), 22-30. <https://doi.org/10.33271/mining13.03.022>
10. Khomenko, O., Kononenko, M., Myronova, I., & Savchenko, M. (2019). Application of the emulsion explosives in the tunnels construction. *E3S Web of Conferences*, 123, 01039. <https://doi.org/10.1051/e3sconf/201912301039>
11. Falshtynskiy, V., Dychkovskiy, R., Khomenko, O., & Kononenko, M. (2020). On the formation of a mine-based energy resource complex. *E3S Web of Conferences*, 201, 01020. <https://doi.org/10.1051/e3sconf/202020101020>
12. Lyashenko, V.I., & Khomenko, O.E. (2019). Enhancement of confined blasting of ore. *Mining Informational and Analytical Bulletin*, (11), 59-72. <https://doi.org/10.25018/0236-1493-2019-11-0-59-72>

SUBSTANTIATION OF PARAMETERS OF TECHNOLOGY INSULATION OF ABSORBING HORIZONS OF BOREHOLES

SUDAKOV Andrey¹ & SUDAKOVA Diana¹

¹*Dnipro University of Technology, Dnipro, Ukraine*

Purpose. By robots € improved thermomechanical technology for isolation of clay horizons in drill holes

Methodology. The tasks were solved by a comprehensive research method. Containing analysis and generalization of literature and patent sources, analytical, experimental and industrial research.

Findings. In the work on the basis of the results of theoretical, experimental and industrial research, a solution is given to the actual problem consisting in establishing the regularities of the change and justifying the regime parameters of the thermomechanical technology of insulation of the absorbing horizons from the composition of the thermoplastic composite material on the basis of inert thermoplastic domestic waste, whose melt, penetrating into the absorption channels with subsequent changes in the aggregate state, forms a small volume, but strong insulation shell around the borehole.

Thickness of the isolating barrier (depth of penetration) is up to 0.5 m. Time of the molten mass solidification is up to 10-15 min. Tensile strength in uniaxial compression after half an hour is 25-56 MPa.

The developed technology may be applied to isolate the absorbing strata while drilling wells of any purpose and diameter: in fissured rocks with fissure opening not less than 0.2 mm; in levels where intense or catastrophic absorption of a washing liquid is observed; in levels which occurrence depth is not more than 8000 m.

The results of the complex of theoretical and experimental researches executed in work found practical application at experienced-industrial introduction of technology of liquidation of absorption of washing liquid in productive terms.

They contain the researches, which were conducted within the project “Liquidation of absorption of washing liquid in drillholes by thermoplastic materials”, financed by Ministry of Education and Science of Ukraine.

Keywords: absorbing horizon, insulation, melt, plugging materials, well drilling

References

1. Sudakov, A.K. Khomenko, O.Ye., Isakova, M. L., & Sudakova, D.A. (2016) Concept of numerical experiment of isolation of absorptive horizons by thermoplastic materials. *Naukovyi Visnyk Natsionalnoho Hirnychoho Universytetu*, 5(155), 12-16.
2. Sudakov, A.K., Dreus, A.Yu., Khomenko O.Ye., Sudakova D.A. (2017). Analytical study of heat transfer in absorptive horizons of borehole at forming cryogenic protecting of the plugging material. *Naukovyi Visnyk Natsionalnoho Hirnychoho Universytetu*, 3(159), 32-46.
3. Sudakov, A., Dreus, A., Ratov, B. & Delikesheva, D. (2018). Theoretical bases of isolation technology for swallowing horizons using thermoplastic materials. *News of the national academy of sciences of the republic of Kazakhstan. Series of geology and technical sciences*, 2(428), 72-80.
4. Sudakov, A., Dreus, A., Sudakova, D., & Khamininch, O. (2018). The study of melting process of the new plugging material at thermomechanical isolation technology of permeable horizons of mine opening. *E3S Web of Conferences*, 60, 00027. <https://doi.org/10.1051/e3sconf/20186000027>
5. Судаків, А.К., Дзюбик, А.Р., Кузін, Ю.Л., Назар, І.Б., Судакова, Д.А. (2019). Ізоляція поглинаючих горизонтів бурових свердловин термопластичними матеріалами. *Дрогобич.: Просвіт*, 182 с.
6. Sudakov A., Dreus A., Kuzin Y., Sudakova D., Ratov B., Khomenko O. (2019). A thermomechanical technology of borehole wall isolation using a thermoplastic composite

material. E3S Web of Conferences Volume 109, 00098. Essays of Mining Science and Practice. <https://doi.org/10.1051/e3sconf/201910900098>.

7.Sudakov, A, Chudyk, I., Sudakova, D., & Dziubyk L. (2019). Innovative isolation technology for swallowing zones by thermoplastic materials . E3S Web of Conferences. Volume 123. 1-10. <https://doi.org/10.1051/e3sconf/201912301033>

8.Sudakov, A., Dreus A., Ratov B., Sudakova O., Khomenko O., Dziuba S., Sudakova D., Muratova S., Ayazbay M. (2020). Substantiation of thermomechanical technology parameters of absorbing levels isolation of the boreholes. News of the national academy of sciences of the Republic of Kazakhstan. Series of geology and technical sciences, 2(440), 63-71. <https://doi.org/10.32014/2020.2518-170X.32>

9.Femyak, Y.M., Fedoriv, V.V., & Marynchak, R.O. (2020). Petrophysical determination model of the collector points by the gamma-gamma-density results and gamma-spectrometric. International Scientific Conference “Geoinformatics 2020”. 11– 14 May 2020, Kyiv, Ukraine.

10. Fedoriv, V. Bagriy, S., Piatkovska, I., Femyak, Y., Trubenko, A. (2019). Petrophysic model for determin clayness of rocks by the results of complex geophysical researches // Geoinformatics – 13-16 May 2019. – Ukraine. – Kyiv.

11. Фем’як, Я.М., & Фем’як, В.Я. (2016). Буріння свердловин з використанням кавітаційно-пульсаційного промивання їх вибоїв. Сборник научных трудов SWorld: международное периодическое научное издание, 2(2(5)), 36-40.

12. Фем’як, Я.М. (2018). Кавітаційно-пульсаційні процеси в інструментах для буріння свердловин. International periodic scientific journal: Modern engineering and innovative technologies (Germany), 3(1), 135-138.

13. Фем’як, Я.М. (2020). Прогнозування кавітаційних режимів течії бурового розчину на основі нелінійних коливань кавітаційного пухирця. Organization of scientific research in modern conditions ‘2020: conference proceedings. – Seattle: (May 14-15): KindleDP, 3-7. <https://doi.org/10.30888/979-865-1656-02-8.0>

14. Grydzhuk, J., Chudyk, I., Velychkovych, A., Andrusyak, A. Analytical estimation of inertial properties of the curved rotating section in a drill string (2019) Eastern-European Journal of Enterprise Technologies, 1 (7-97), pp. 6-14. Cited 4 times. <https://doi.org/10.15587/1729-4061.2019.154827>

15. Vytyaz, O., Chudyk, I., & Mykhailiuk, V. (2015). Study of the effects of drilling string eccentricity in the borehole on the quality of its cleaning. New Developments in Mining Engineering 2015, 591-595. <https://doi.org/10.1201/b19901-102>

16. Chudyk, I., Poberezhny, L., Hrysanuchuk, A., & Poberezhna, L. (2019). Corrosion of drill pipes in high mineralized produced waters. Procedia Structural Integrity, 16, 260–264. <https://doi.org/10.1016/j.prostr.2019.07.050>

17. Kryzhanivskiy, E. I., Nykyforchyn, H. M., Student, O. Z., Krechkovska, H. V., & Chudyk, I. I. (2020). Role of Nonmetallic Inclusions in Premature Stress-Corrosion Fractures of Drill Pipes. Materials Science, 55(6), 822-830. <https://doi.org/10.1007/s11003-020-00375-4>

18. Chudyk, I., Raiter, P., Grydzhuk, Y., & Yurych, L. (2020). Mathematical model of oscillations of a drill tool with a drill bit of cutting-scraping type. Naukovyi Visnyk Natsionalnoho Hirnychoho Universytetu, (1), 52-57. <https://doi.org/10.33271/nvngu/2020-1/052>